

LINVISIBLE®



Linvisible Pocket Door

INTEGRATION INSTALLATION INSTRUCTIONS "WITHOUT STRIKER" VERSION

ATTENTION: The sequences contained in the Pocket door_Technical data have to be interpreted considering the technical features of the Pocket door- version "without striker". The numbering of the sequences refers to the sequences of the original Pocket door_technical data.

Assembly procedure for MASONRY version



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Secure the aluminium casing with quick-setting cement only at some points (**except striker side**) as illustrated in the figure, to give solidity to the product, and wait for it to solidify.
IT IS FORBIDDEN TO DISASSEMBLE THE STRENGTHENING SPACERS AT THIS PHASE .



8

Now fill the empty spaces between the aluminium casing and the rough wall with cement, being careful not to move the casing. Wait at least 12 hours. Fix the upper sliding profile onto the lintel, using dowels.

Assembly procedure for PLASTERBOARD version



9

- 1) Remove the strengthening spacers;
- 2) Remove the plastic shims;
- 3) Remove the striker. If necessary cut it to not move the fixed frame



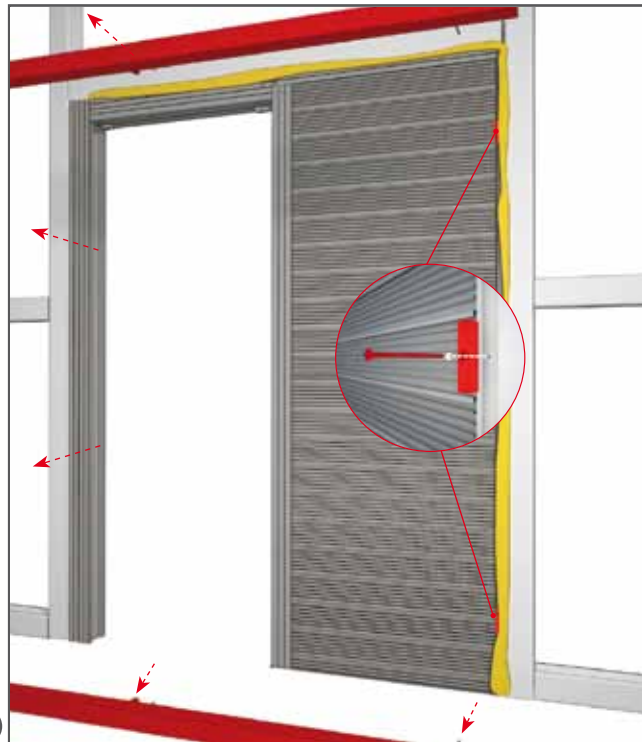
13

Fill the empty spaces between the aluminium casing and the metal frame with polyurethane foam (**except striker side**), being careful not to move the casing, and wait for it to solidify.
IT IS FORBIDDEN TO DISASSEMBLE THE STRENGTHENING SPACERS IN THIS PHASE.



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Secure the aluminium casing to the metal frame using the supplied plates.
IT IS FORBIDDEN TO DISASSEMBLE THE STRENGTHENING SPACERS IN THIS PHASE.



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- 1) Remove the strengthening spacers;
- 2) Remove the plastic shims;
- 3) Remove the striker. If necessary cut it to not move the fixed frame

**Assembly procedure for panel and accessories
 MASONRY/ PLASTERBOARD version**



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After having carefully cleaned the wooden panel, apply paint evenly on both sides and on the edge of the panel with the previously selected finish;
Before applying the pre-selected pre-treatment and treatment products, consult and carefully observe the data sheet of the product used.



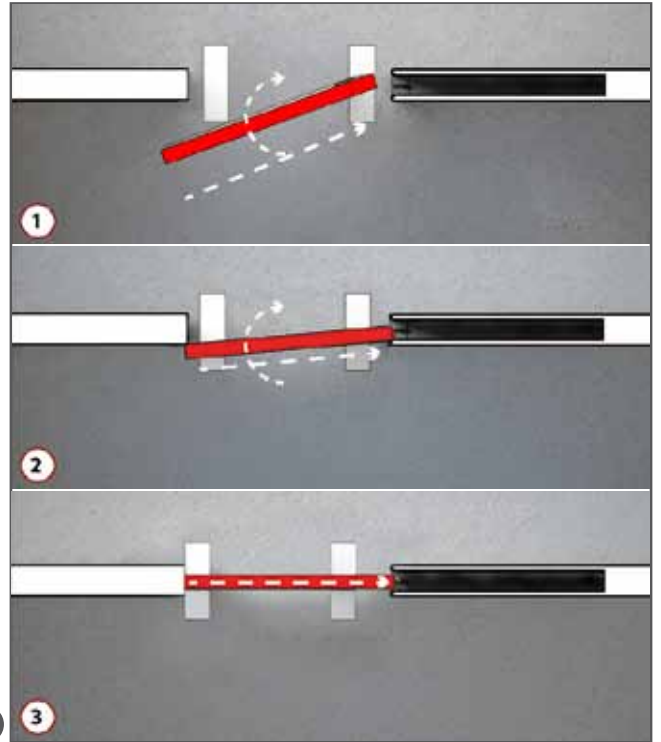
24

Turn screw 2 (horizontally fitted- **T.C.E.I m8X25**) to adjust the height of the guide end inside the casing pocket.



27

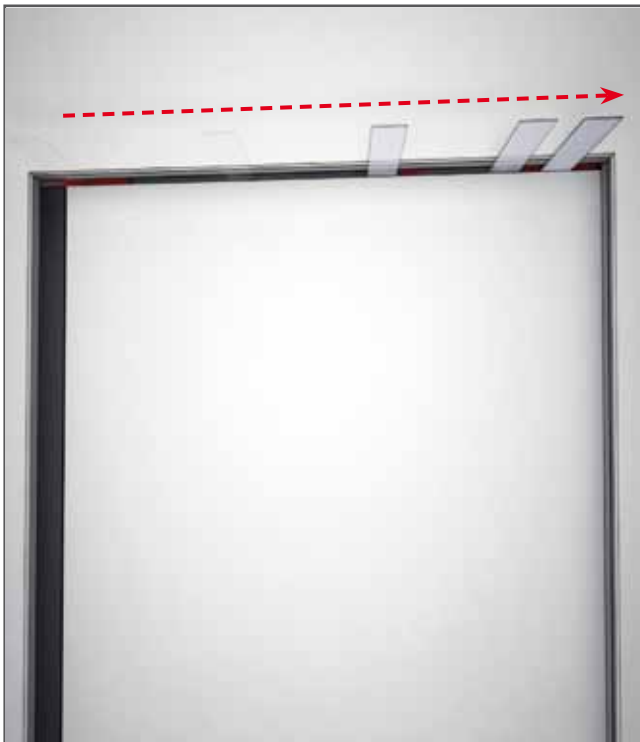
Slide both carriages in correspondence of the clear width. The carriage opposite of the aluminium casing have to be placed in limit-switch position.



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- 1) Draw the edge of the panel close to the striker jamb and rest the door on the previously placed shims;
- 2) Enter the block (B detail) inside the seat placed on the top of the panel as long as the extremities has not flush with the edge of the panel. Tighten the grub (see seq. 32).
- 3) Insert the panel inside the casing pocket as illustrated. During this operation insert correctly the basic directional in his guide (see seq. 33)

ATTENTION: ON THE STRIKER SIDE, PROTECT THE CORNERS OF THE PANEL EDGE WITH GLUING PAPER.



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Withdraw the carriage previously placed inside the casing pocket. Make sure that the blocks are gradually placed into their seat at the panel top until the end of the second block (A detail) is flush with the panel edge. Tighten the grubs (see seq. 32)



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- 1) Insert the black infilling seal in the seats on the casing pocket jamb;
- 2) Insert the black infilling seal in the seats of the upper crossbar.

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